

Kapazitätsplan Werk Uelzen TKB 2019

AGREGAT / ARTIKELNUMMER / ARTIKEL			ST / EZ	EZ / FE	FE / KT	FE / PAL	KT / PAL	Palettenfaktor ST / PAL	TAKT	ST / TAKT	PLAN-LE	PLAN-PZ
AUSLAUFARTIKEL in orange			[Stck]	[Stck]	[Stck]	[Stck]	[Stck]	[Stck/Pal]	[Stck/min]	[Stck]	[Soll]	[h]
LAM	3407639	Laugen Hot-dog 130 g	1	40	1	81	81	3.240	27,00	6	95%	7,00
LAM	3407755	Herzplunder EB 120 g	1	50	1	72	72	3.600	30,00	5	90%	7,00
LAM	3407977	Mini-Butter Croissant 30 g vorgegart	1	120	1	108	108	12.960	55,00	6	95%	7,50
LAM	3407978	Butter Croissant 60 g vorgegart	1	60	1	108	108	6.480	49,00	6	90%	7,00
LAM	3460644	Schoko-Brötchen 80 g vorgegart	1	64	1	81	81	5.184	36,00	6	90%	3,50
LAM	3460835	Butter Croissant 80 g SL vorgegart	1	50	1	108	108	5.400	37,00	6	90%	6,00
LAM	3463007	Kirschtasche 110 g DP	1	40	1	81	81	3.240	30,00	6	90%	7,00
LAM	3463009	Apfeltasche 110 g DP	1	40	1	81	81	3.240	30,00	6	90%	7,00
LAM	3463010	Apfeltasche Mini 50 g DP	1	75	1	108	108	8.100	70,00	6	95%	7,00
LAM	3463011	Haselnußtasche Mini 50 g DP	1	75	1	108	108	8.100	70,00	6	95%	7,00
LAM	3463014	Quarkplunder 110 g DP	1	40	1	108	108	4.320	47,00	5	93%	7,00
LAM	3463017	Himbeer-Quark-Plunder 110 g DP	1	40	1	108	108	4.320	36,00	5	93%	3,50
LAM	3463062	Quarktasche Mini 50 g DP	1	75	1	108	108	8.100	67,00	5	93%	7,00
LAM	3463143	Apfeltasche Mini 50 g DP CH FINDUS	1	75	1	108	108	8.100	70,00	6	95%	7,00
LAM	3463199	Nuß Hörnchen 110g SL	1	60	1	72	72	4.320	23,00	6	92%	3,50
LAM	12169707	NESLR Laugen Puten Snack (40x130g) DE	1	40	1	81	81	3.240	27,00	6	95%	2,00
LAM	12209330	NESLR KirschMarzipanPlunder (40x110g) DE	1	40	1	108	108	4.320	36,00	5	93%	3,50
LAM	12212776	NESLR Van Rosinen Schnecke (40x130g) DE	1	40	1	81	81	3.240	105,00	1	93%	7,00
LAM	12212781	NESLR Nuß-Schnecke (40x130g) DE	1	40	1	81	81	3.240	105,00	1	93%	7,00
LAM	12260967	NESLR Franzbrötchen (40x120g) DE	1	40	1	108	108	4.320	65,00	2	95%	6,50
LAM	12301038	NESLR Laugendreieck Kräuter (45x120g) DE	1	45	1	72	72	3.240	17,00	8	95%	6,50
LAM	12301039	NESLR Laugendreieck Pur (45x120g) DE	1	45	1	72	72	3.240	17,00	8	95%	6,50
LAM	12324491	NESLR Laugendreieck Dinkel (45x120g) DE	1	45	1	72	72	3.240	17,00	8	95%	6,50
LAM	12324492	NESLRKnusperSchleifeMediArt(45x140g)DE	1	45	1	72	72	3.240	69,00	1	95%	7,00
LAM	12324514	NESLRKnusperSchleifeEisArt(45x140g)DE	1	45	1	72	72	3.240	69,00	1	95%	7,00
LAM	12324515	NESLRKnusperSchleifeKäseSalami(45x140g)DE	1	45	1	72	72	3.240	69,00	1	95%	7,00
LAM	12332167	NESLR LaugenButtercroissantXL(62x100g)XE	1	62	1	72	72	4.464	25,00	6	87%	7,00
LAM	12344242	NESLR SchwaKirDikButterCrsnt(60x110g) DE	1	60	1	72	72	4.320	25,00	6	90%	6,50
LAM	12344243	NESLR Duo-Chocolat-Buttercrsnt(60x110g)DE	1	60	1	72	72	4.320	25,00	6	90%	7,00
LAM	12344245	NESLR RäuhschinkKsButterCrsnt(60x110g)DE	1	60	1	72	72	4.320	25,00	6	90%	6,00
LAM	12344246	NESLR Tomato-Mozz-Buttercrsnt(60x110g)DE	1	60	1	72	72	4.320	25,00	6	92%	6,00
LAM	12344247	NESLR Frischkäse-Lau-BuCrsnt (60x110g)DE	1	60	1	72	72	4.320	25,00	6	92%	6,00
LAM	12344248	NESLR Schokocrm-Buttercrsnt(64x100g)N1DE	1	64	1	72	72	4.608	25,00	6	94%	7,50
LAM	12344249	NESLR Vanille-Buttercrsnt (64x100g) N1DE	1	64	1	72	72	4.608	25,00	6	94%	7,00
LAM	12344261	NESLR Aprikosen-Buttercrsnt(64x100g)N1DE	1	64	1	72	72	4.608	25,00	6	92%	7,00
LAM	12344262	NESLR Erdbeer Buttercroissant(64x100g)DE	1	64	1	72	72	4.608	25,00	6	90%	7,00
LAM	12344264	NESLR Marzipan-Buttercrsnt (64x100g)N1DE	1	64	1	72	72	4.608	25,00	6	94%	7,50
LAM	12344265	NESLR Schoko Crois. (60x60g) DE	1	60	1	108	108	6.480	25,00	6	92%	5,00
LAM	12344266	NESLR Frischkäse-Lau-Bucrsnt(60x60g)N1DE	1	60	1	108	108	6.480	25,00	6	92%	5,00
LAM	12344267	NESLR SchiKäseButtercrsnt(60x60g)N2DE	1	60	1	108	108	6.480	25,00	6	92%	5,00
LAM	12344334	NESLR Nuss-Nougat-Buttercrsnt(60x60g)N1DE	1	60	1	108	108	6.480	25,00	6	92%	5,00
LAM	12344346	NESLR NussNougatcrButterCrsnt(64x100g)DE	1	64	1	72	72	4.608	25,00	6	94%	7,50
LAM	12345875	NESLR SchiKäseButterCrsnt(64x100g)N2 DE	1	64	1	72	72	4.608	25,00	6	94%	7,50
LAM	12371162	NESLR LaugenHotDogChiliCheese(40x145g)DE	1	40	1	81	81	3.240	27,00	6	90%	5,50
LAM	12371163	NESLR Laugen Puten SnackCurry(40x145g)DE	1	40	1	81	81	3.240	27,00	6	90%	5,50
LAM	12371164	NESLR Laugen Hot Dog BBQ (40x145g) DE	1	40	1	81	81	3.240	27,00	6	90%	5,50
LAM	12371165	NESLR Laugen Hot Dog Ketchup(40x145g) DE	1	40	1	81	81	3.240	27,00	6	90%	5,50
LAM	12373336	NESLR Laugen Hot Dog Pur (40x130g) N1DE	1	40	1	81	81	3.240	27,00	6	95%	7,00
LAM	12374317	NESLR DuoChocBucrsntRSG(60x110g)UTZMN1IDE	1	60	1	72	72	4.320	25,00	6	90%	7,00
LAM		Korn-Crois.	1	60	1	72	72	4.320	25,00	6	90%	6,50
LAM	12381287	NESLRLebkuchenBucrsntRSG(64x100g)IDE	1	64	1	72	72	4.608	25,00	6	90%	7,00
LAM	12381804	NESLR Mini Franzbrötchen RSG (80x35g) DE	1	80	1	143	143	11.440	65,00	2	95%	6,50
LAM	12386305	NESLR Sissibrötchen (40x120g) DE	1	40	1	108	108	4.320	65,00	2	95%	6,50
LAM	12391257	NESLR Salami-Käse-Schnecke (40x130g) DE	1	40	1	81	81	3.240	105,00	1	93%	7,00

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AUSLAUFARTIKEL in orange		[Stck]	[Stck]	[Stck]	[Stck]	[Stck]	[Stck/Pal]	[Stck/min]	[Stck]	[Soll]	[h]
LAM	41420000	1	1	90	6.480	72	6.480	70,00	6	95%	7,00
LAM	41420001	1	1	90	6.480	72	6.480	66,00	6	95%	7,00
LAM	41420002	1	1	90	6.480	72	6.480	67,00	5	95%	7,00
LAM	41420003	1	1	80	5.760	72	5.760	69,00	2	95%	7,00
LAM	41420007	1	1	100	7.200	72	7.200	38,00	6	93%	7,00
LAM	41420242	1	1	140	10.080	72	10.080	105,00	2	95%	7,00
LAM	41420226	1	1	120	8.640	72	8.640	27,22	6	93%	7,00
LAM	41420248	1	1	120	8.640	72	8.640	27,22	6	93%	7,00
LAM	41420251	1	1	120	8.640	72	8.640	27,22	6	93%	7,00
LAM	41420227	1	1	120	8.640	72	8.640	25,00	6	93%	7,00
LAM	41420241	1	1	120	8.640	72	8.640	27,22	6	93%	7,00
LAM	41420249	1	1	120	8.640	72	8.640	27,22	6	93%	7,00
LAM	41420294	1	1	160	11.520	72	11.520	40,00	8	93%	7,00
LAM	43302627	1	1	120	8.640	72	8.640	55,00	6	93%	7,00
LAM	43302628	1	1	120	8.640	72	8.640	55,00	6	93%	7,00
LAM	43302633	1	1	120	8.640	72	8.640	55,00	6	93%	7,00
LAM	43691485	1	1	120	8.640	72	8.640	27,22	6	93%	7,00
LAM	43691548	1	1	120	8.640	72	8.640	105,00	2	95%	7,00
LAM	43691549	1	1	120	8.640	72	8.640	55,00	6	95%	7,00
LAM	43691564	1	1	120	8.640	72	8.640	55,00	6	93%	7,00
LAM	43691570	1	1	120	8.640	72	8.640	40,00	6	93%	7,00
LAM	43691571	1	1	140	10.080	72	10.080	50,00	4	95%	7,00
LAM	43691836	1	1	160	11.520	72	11.520	40,00	8	93%	7,00
LAM	43803040	1	1	75	5.400	72	5.400	69,00	2	95%	6,00
LAM	43803043	1	1	75	5.400	72	5.400	69,00	2	95%	6,00
LAM	43803059	1	1	75	5.400	72	5.400	69,00	2	95%	6,00
LAM	43836092	1	1	120	8.640	72	8.640	27,22	6	93%	7,00
LAM	43836461	1	1	140	10.080	72	10.080	105,00	2	95%	7,00
LAM	43892105	1	1	120	8.640	72	8.640	105,00	2	95%	7,00
LAM	43892106	1	1	120	8.640	72	8.640	55,00	6	93%	7,00
LAM	43892282	1	1	120	8.640	72	8.640	55,00	6	93%	7,00
LAM	43892558	1	1	120	8.640	72	8.640	55,00	6	95%	7,00
LAM	43892559	1	1	120	8.640	72	8.640	27,22	6	93%	7,00
LAM	43894249	1	1	120	8.640	72	8.640	55,00	6	93%	7,00
LAM	43894320	1	1	120	8.640	72	8.640	55,00	6	93%	7,00
LAM	43894536	1	1	120	8.640	72	8.640	55,00	6	93%	7,00
LAM	43894537	1	1	120	8.640	72	8.640	55,00	6	93%	7,00

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AUSLAUFARTIKEL in orange		[Stck]	[Stck]	[Stck]	[Stck]	[Stck]	[Stck/Pal]	[Stck/min]	[Stck]	[Soll]	[h]	
LAU	3406021	SL LAU.Breze80x100g(4Rob+Paral.-Pro)	1	80	1	40	40	3.200	17,50	8	90%	7,40
LAU	3406021	SL LAU.Breze80x100g(4Rob. solo)	1	80	1	40	40	3.200	17,50	8	90%	7,40
LAU	3406598	Laugenstange 100 g SL (paral. mit 100 g Breze - 3Rol./4 Rol.Br.Robbi)	1	80	1	60	60	4.800	33,60	6	95%	7,40
LAU	3406598	Laugenstange 100 g SL (3Rol./ SOLO)	1	80	1	60	60	4.800	33,60	6	95%	7,40
LAU	3406626	Laugenstangen 100 g geschn. EB (paral. mit 100 g Breze 3Rol./4 Rol.Br.Rd)	1	80	1	60	60	4.800	33,60	6	95%	7,40
LAU	3406626	Laugenstangen 100 g geschn. EB (3 Rol SOLO)	1	80	1	60	60	4.800	33,60	6	95%	7,40
LAU	3406810	Laugenkrone 100 g EB (paral. 100/160 g Breze 3Rol./4 Rol.Br.Robbis)	1	80	1	60	60	4.800	27,00	6	95%	7,40
LAU	3406810	Laugenkrone 100 g EB (paral. 100/160 g Breze 2Rol./4 Robbis Breze)	1	80	1	60	60	4.800	27,00	4	95%	7,40
LAU	3406810	Laugenkrone 100 g EB (3Rol. SOLO)	1	80	1	60	60	4.800	27,00	6	95%	7,40
LAU	3406810	Laugenkrone 100 g EB (2Rol.SOLO)	1	80	1	60	60	4.800	27,00	4	95%	7,40
LAU	3406984	EB Lauge Breze (72x160g)4Robbis+Para.	1	72	1	30	30	2.160	17,00	8	94%	7,40
LAU	3406984	EB Lauge Breze (72x160g)4Robbis SOLO	1	72	1	30	30	2.160	17,00	8	94%	7,40
LAU	3407830	Laugenkrone 100 g SD (3 Rol./4 Robbis Brezen)	1	80	1	60	60	4.800	27,00	6	85%	7,40
LAU	3407830	Laugenkrone 100 g SD (2 Rol./4 Robbis Brezen)	1	80	1	60	60	4.800	27,00	4	85%	7,40
LAU	3407830	Laugenkrone 100 g SD (3 Rol.SOLO)	1	80	1	60	60	4.800	27,00	6	85%	7,40
LAU	3407830	Laugenkrone 100 g SD (2 Rol.SOLO)	1	80	1	60	60	4.800	27,00	4	85%	7,40
LAU	3407832	EB LAUG.Brez. 80x100g(4Robbys+Paral.)	1	80	1	40	40	3.200	17,50	8	94%	7,40
LAU	3407832	EB LAUG.Brez. 80x100g(4Robbys SOLO)	1	80	1	40	40	3.200	17,50	8	94%	7,40
LAU	3407854	Laugenzopf SL 100g (paral. Mit 100/160g Brezen - 3Rol./4 Robbis Brezen)	1	80	1	60	60	4.800	27,00	6	85%	7,40
LAU	3407854	Laugenzopf SL 100g (paral. Mit 100/160 g Brezen - 2Rol./4 Robbis Brezen)	1	80	1	60	60	4.800	27,00	4	85%	7,40
LAU	3407854	Laugenzopf SL 100g (3Rol. SOLO)	1	80	1	60	60	4.800	27,00	6	85%	7,40
LAU	3407854	Laugenzopf SL 100g (2Rol.SOLO)	1	80	1	60	60	4.800	27,00	4	85%	7,40
LAU	3407878	Laugenstange 100 g EB (paral. mit 100 / 160 g Breze 3Rol./4 Rol.Robbis)	1	80	1	60	60	4.800	33,60	6	95%	7,40
LAU	3407878	Laugenstange 100 g EB (3Rol. SOLO)	1	80	1	60	60	4.800	33,60	6	95%	7,40
LAU	3408699	Laugenschnecke SL (3 Rol./paral. 4 Robbis Br.)	1	80	1	60	60	4.800	27,00	6	85%	7,40
LAU	3408699	Laugenschnecke SL (2 Rol./paral. 4 Robbis Br.)	1	80	1	60	60	4.800	27,00	4	85%	7,40
LAU	3408699	Laugenschnecke SL (3 Rol. SOLO)	1	80	1	60	60	4.800	27,00	6	85%	7,40
LAU	3408699	Laugenschnecke SL (2 Rol. SOLO)	1	80	1	60	60	4.800	27,00	4	85%	7,40
LAU	3409439	SL LAU.Brez.gesch80x100g(4Rob.+Paral.)	1	80	1	40	40	3.200	17,50	8	90%	7,40
LAU	3409439	SL LAU.Brez.gesch80x100g(4Rob.SOLO)	1	80	1	40	40	3.200	17,50	8	90%	7,40
LAU	3460151	SL Lau.Breze(72x160g)4Robbis+Parl.	1	72	1	30	30	2.160	17,00	8	90%	7,40
LAU	3460151	SL Lau.Breze(72x160g)4Robbis SOLO-	1	72	1	30	30	2.160	17,00	8	90%	7,40
LAU	3460355	RhB Stange(80x100g)(3Rol+4Rob.)	1	80	1	60	60	4.800	33,60	6	95%	7,40
LAU	3460355	RhB Stange(80x100g)(3Rol SOLO)	1	80	1	60	60	4.800	33,60	6	95%	7,40
LAU	3460448	Laugenzopf Erlenbacher, 160g (3 Rol.-paral. m. 100/160 g Brezen 3 Rol.m	1	50	1	60	60	3.000	26,25	6	95%	7,40
LAU	3460448	Laugenzopf Erlenbacher, 160g (2 Rol.-paral. m. 100/160 g Brezen 3 Rol.m	1	50	1	60	60	3.000	26,25	4	95%	7,40
LAU	3460448	Laugenzopf Erlenbacher, 160g (3 Rol. SOLO)	1	50	1	60	60	3.000	26,25	6	95%	7,40
LAU	3460448	Laugenzopf Erlenbacher, 160g (2 Rol. SOLO)	1	50	1	60	60	3.000	26,25	4	95%	7,40
LAU	3460753	SL Lau.Sta.geschn.(80x100g)3Rol+4Rob	1	80	1	60	60	4.800	33,60	6	95%	7,40
LAU	3460753	SL Lau.Sta.geschn.(80x100g)3Rol SOLO	1	80	1	60	60	4.800	33,60	6	95%	7,40
LAU	3463003	Lau.Stan.m.Hör.Stanz(80x100g)(3 Ro+4Rb.)	1	80	1	60	60	4.800	33,60	6	95%	7,40
LAU	3463003	Lau.Stan.m.Hör.Stanz(80x100g)(3 Ro SOLO)	1	80	1	60	60	4.800	33,60	6	95%	7,40
LAU	12180839	SL Mini Laugenbrezel (120x50g) DE (paral. mit zb. 100g Bre/Zopf/Kro. 3Rd	1	120	1	72	72	8.640	26,00	4	90%	7,40
LAU	12212623	NESLR MiKrt Laugen Minis (120x35g) XE - 3 Rollos	1	120	1	108	108	12.960	38,00	6	80%	7,25
LAU	12225944	NESLR Laugenstange (40x200g)DE (nur mit 100g Brez.par)	1	40	1	60	60	2.400	22,50	6	95%	7,00
LAU	12225944	NESLR Laugenstange (40x200g)DE (SOLO)	1	40	1	60	60	2.400	22,50	6	95%	7,00
LAM	12224323	NESLR Riesen-Laugenbreze 250 g (1 Rol)	1	22	1	48	48	1.056	19,50	2	90%	7,40
LAU	12243883	Laugemischkarton Breze/Stange/Knoten (18x87g)	18	1	3	198	66	3.564	21,75	12	90%	7,00
LAU	12281110	NESLRLau Sta Bauernbursche (100x110g) 3 Rollos (par.4 Rol.Br.Robbis)	1	100	1	40	40	4.000	30,00	6	95%	7,40
LAU	12281110	NESLRLau Sta Bauernbursche (100x110g) 3 Rollos SOLO	1	100	1	40	40	4.000	30,00	6	95%	7,40
		*Leuchtturm Lauge										
MUC	3406402	Pikante Minis	1	80	1	143	143	11.440	54,00	20	90%	7,50
MUC	3406835	Bofrost Mini Kaffeestückchen	1	12	8	576	72	6.912	29,50	12	90%	7,80
MUC	3463005	Süße Minis DP	1	80	1	143	143	11.440	54,00	20	90%	7,50
MUC	12138853	Plunder Mini Frucht (80x30g)	1	80	1	143	143	11.440	54,00	20	90%	7,80
MUC	12296987	NESLR Süße MiniButterCrstnt (80x35g)N1 XE	1	80	1	143	143	11.440	54,00	20	90%	7,50
MUC	12296889	NESLR PikanteMiniButterCrstnt(80x35g)N1DE	1	80	1	143	143	11.440	54,00	20	90%	7,50
MUC	12343660	NESLRMiKrtMiniKnusperschleifen(45x45g)DE	1	45	1	143	143	6.435	41,00	15	95%	7,50
MUC	12381803	NESLRMiKrtKlassikVarMiKrt RSG (80x30g) DE	1	80	1	143	143	11.440	54,00	20	90%	7,50
MUC	12381414	SL Sü.Mi.But.CrstntRSG(80x35g)N2XE-Anp.Fül.	1	80	1	143	143	11.440	54,00	20	90%	7,50
MUC	12381415	SL SüMinisMischkrtRSG(80x35g)neu.Scho.-F	1	80	1	143	143	11.440	54,00	20	90%	7,50
MUC	12381416	NESLRSueMiniFrtpluMiKrtRSG(80x30g)N1 DE	1	80	1	143	143	11.440	54,00	20	90%	7,80
MUC												